

InLube® PPGF30TF15SI4

Americhem - Polypropylene

General Information
Product Description

30% GLASS FIBER REINFORCED, 15% PTFE/4% SILICONE LUBRICATED POLYPROPYLENE

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• PTFE Lubricant: 15%	• Silicone Lubricant: 4%	
Features	• Chemical Resistant • Filled • Good Dimensional Stability	• Good Mold Release • High Stiffness • High Strength	• Low Friction • Lubricated • Wear Resistant
Uses	• Battery Cases • Closures • Connectors	• Consumer Applications • Electrical/Electronic Applications • Housings	• HVAC Applications • Industrial Applications • Industrial Parts
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.26		ASTM D792
Molding Shrinkage - Flow (0.125 in)	2.0E-3 to 5.0E-3	in/in	
Water Absorption (Equilibrium)	0.030	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	10000	psi	ASTM D638
Flexural Modulus	850000	psi	ASTM D790
Flexural Strength (Break)	17200	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.6	ft·lb/in	ASTM D256
Unnotched Izod Impact	10 to 12	ft·lb/in	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	280	°F	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+17	ohms	ASTM D257

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	170	°F
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	380 to 440	°F
Mold Temperature	100 to 150	°F
Back Pressure	50.0 to 100	psi
Screw Speed	40 to 70	rpm

